



Clutch Disc

Inspection

1. Inspect the lining of the clutch disc for signs of slippage and oil. If the clutch disc is burned black or oil soaked, replace it.

2. Measure the clutch disc thickness.

5 - Speed:

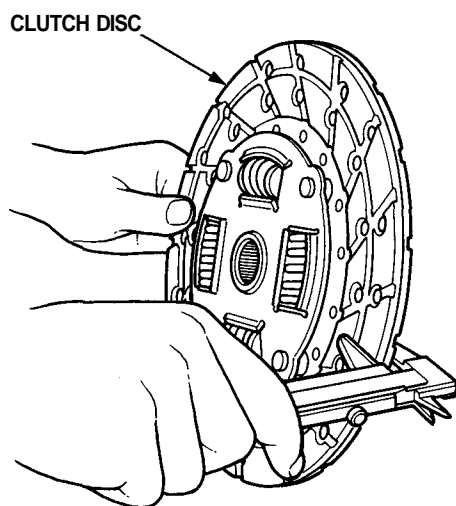
Standard (New): 9.6 — 10.3 mm (0.38 — 0.41 in)

Service Limit: 6.8 mm (0.27 in)

6 - Speed:

Standard (New): 8.5 — 9.1 mm (0.33 — 0.36 in)

Service Limit: 5.7 mm (0.22 in)



- If the thickness is less than the service limit, replace the clutch disc.

3. Measure the rivet depth from the lining surface to the rivets, on both sides.

5 - Speed:

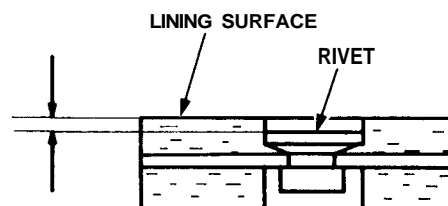
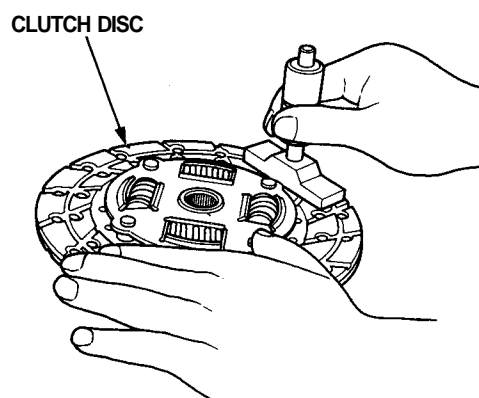
Standard (New): 1.5 mm (0.06 in) min.

Service Limit: 0.5 mm (0.02 in)

6 - Speed:

Standard (New): 1.3 — 1.9 mm (0.05 - 0.07 in)

Service Limit: 0.2 mm (0.008 in)



- If the rivet depth is less than the service limit, replace the clutch disc.